Dart Aerospace Ltd.

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: INITIAL PROTOTYPE TEMPLATE
Job Number	: 00065A		
Estimate Number	: 10068		
P.O. Number	:	Part Number	: INITIAL PROTOTYPE
This Issue	: 7/12/2006 S.O. No. :	Drawing Number	:
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : R&D MACHINED PARTS	Drawing Revision	:
Previous Run	: 00064A	Material	:
Written By	: _____	Due Date	: 6/28/2006 Qty: 1 Um: Each
Checked & Approved By	: _____		
Comment	: Project #:_____		
	Description:_____		

D2978
D2977
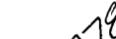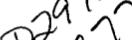
Additional Product

Job Number:

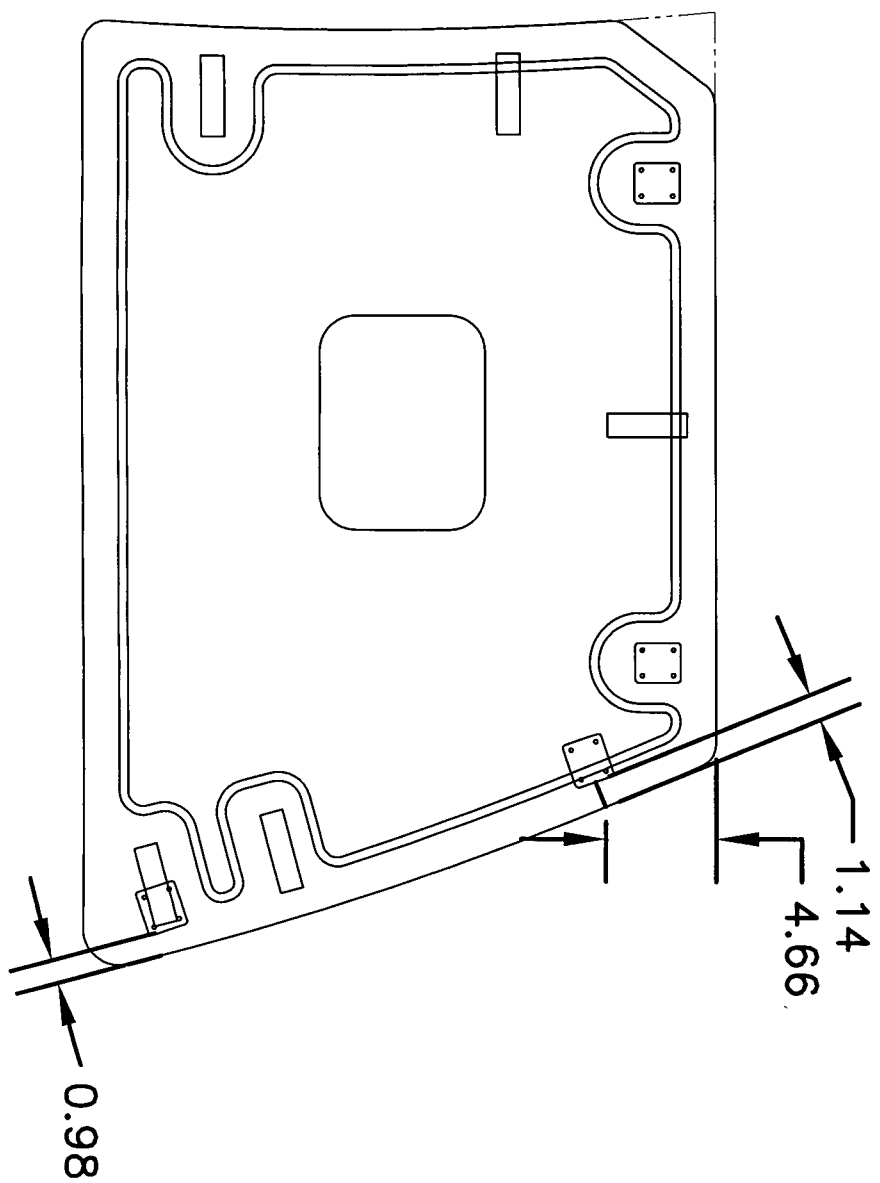| Seq. #:	Machine Or Operation:	Description :
1.0	MFG ENGINEERING	MFG ENGINEERING

Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs   Total Run : 0.0000Hrs

MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering

Comments:

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Job Completion

Form: rprocess

1.14
4.66
0.98

2X   00065

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD	
		HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2978	REV. A
			SHEET 1 OF 1
DATE 00.05.08		TITLE HINGE BRACKET	SCALE 1:1
A		00.05.08	NEW ISSUE
A1		05.04.27	ADD TOLERANCE TO 0.929

RELEASED
00.06.27

2977 19560
2978 B21495

R0.063   0.350   0.750   100°

+0.000
-0.020

/A1\

1.552
0.79   R0.25 (TYP)

R0.063 (TYP)
Ø0.172 (TYP)

0.700
R0.300
0.413
0.839
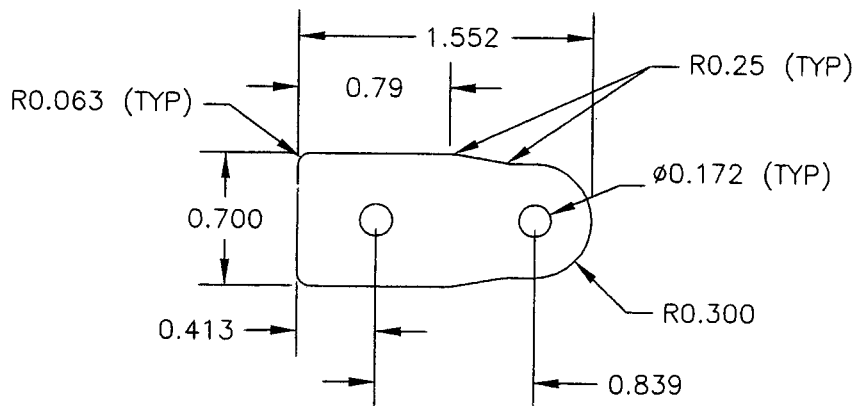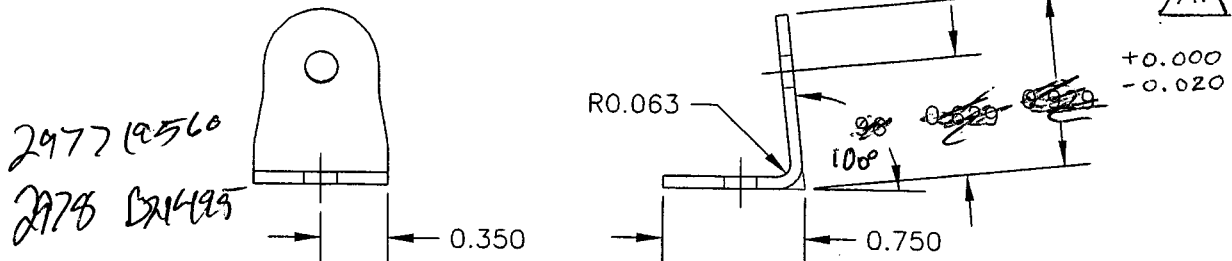
D2978 FLAT PATTERN

MATERIAL: AISI 304/316 SS 0.063 THICK
FINISH: POWDER COAT WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE INCHES

2x   00065

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD
		HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2977	REV. A
			SHEET 1 OF 1
DATE 00.05.08		TITLE HINGE BRACKET	SCALE 1:1
A	00.05.08	NEW ISSUE

RELEASED 00.06.27

R0.063   80°   0.949
          0.649

R0.063   0.350

0.750

1.605

0.83

R0.063 (TYP)   R0.25 (TYP)

ø0.172 (TYP)

0.700

R0.300

0.444

0.861
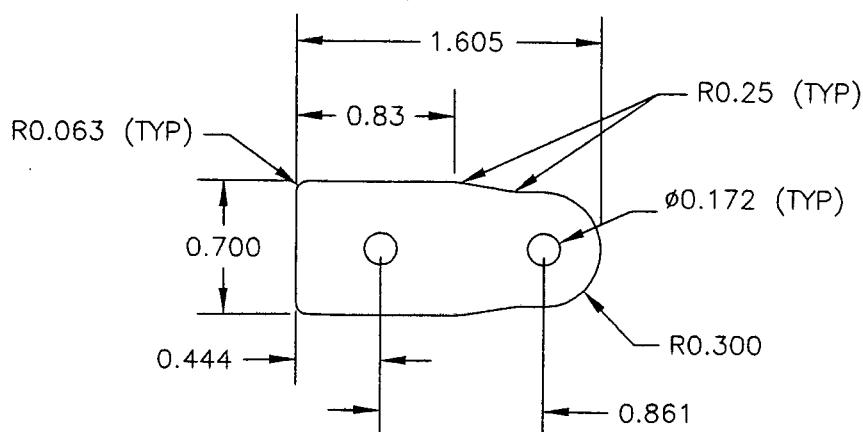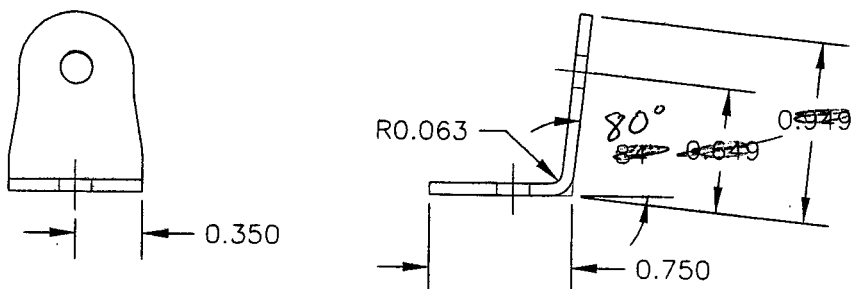
D2977 FLAT PATTERN

MATERIAL: AISI 304/316 SS 0.063 THICK
FINISH: POWDER COAT WHITE (REF. 4.3.5.2) PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES